

# WAKESPEED WS500 and VICTRON GX-SUPPORTED ACTIVE BATTERY MANAGEMENT SYSTEM REC ACTIVE BMS



 **REC**  
*Control your power!*

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## Features:

- robust and small design
- 4 cells connections (10.5 to 16.8 V)
- up to 8 temperature sensors
- single cell voltage measurement (0.1 – 5.0 V, resolution 1 mV)
- single cell - under/over voltage protection
- single cell internal resistance measurement
- SOC and SOH calculation
- over temperature protection
- under temperature charging protection
- active cell balancing up to 2.5 A DC per cell
- shunt current measurement (resolution 19.5 mA @  $\pm 500$  A)
- galvanically isolated user defined multi-purpose digital output
- programmable relay (normally open or normally closed)
- galvanically isolated RS-485 communication protocol
- CAN communication (Victron compatible)
- error LED + buzzer indicator
- 11 ERROR log on the device FIFO
- PC user interface for changing the settings and data-logging (optional accessory)
- hibernate switch
- one IP65 protected connector for all connections
- ISO16315, ISO10133, EN61558-1, EN61558-2 and EN50498 compliant
- supports Wakespeed WS500 Advanced Alternator Regulator
- supports Victron GX firmware 2.90
- **new SW 2.95:** MODE instruction for the MAIN relay, RSBR instruction for bitrate-change, EEPROM corruption position indication, CANS instruction for bitrate and 11/29-bit ID change

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## General Description of the BMS Unit:

The Battery management system (BMS) monitors and controls each cell in the battery pack by measuring its parameters. The capacity of the battery pack differs from one cell to another and this increases with number of charging/discharging cycles. The Li-poly batteries are fully charged at typical cell voltage 4.16 - 4.20 V or 3.5 – 3.7 V for LiFePO<sub>4</sub>. Due to the different capacity this voltage is not reached at the same time for all cells in the pack. The lower the cell's capacity the sooner this voltage is reached. When charging series connected cells with a single charger, voltage on some cells might be higher than the maximum allowed voltage. Overcharging the cell additionally lowers its capacity and number of charging cycles. The BMS equalizes cells' voltage by diverting some of the charging current from higher voltage cells to the whole pack or from the whole pack to a lower voltage cells – active balancing. The device's temperature is measured to protect the circuit from over-heating due to unexpected failure. Battery pack's temperature is monitored by Dallas DS18B20 digital temperature sensor/s. Current is measured by a low-side shunt resistor. Battery pack current, temperature and cell's voltage determine state of charge (SOC). State of health (SOH) is determined by comparing cell's current parameters with the parameters of a new battery pack. The BMS default HW parameters are listed in Table 1.

## Hardware Parameters:

**Table 1: ABMS hardware parameters.**

| PARAMETER                                                                         | VALUE          | UNIT |
|-----------------------------------------------------------------------------------|----------------|------|
| BMS maximum pack voltage                                                          | 16.8           | V    |
| BMS minimum pack voltage                                                          | 10             | V    |
| BMS minimum pack voltage (HW UVP)                                                 | 10.85          | V    |
| BMS maximum cell voltage                                                          | 5.0            | V    |
| Shunt common mode input voltage interval (Shunt+, Shunt -) to the Cell 1 negative | -0.3 to 3.0    | V    |
| Shunt sensor max differential input voltage interval (Shunt+ to Shunt -)          | -0.25 to 0.25  | V    |
| Cell voltage accuracy                                                             | +/-3           | mV   |
| Pack voltage accuracy                                                             | +/-6           | mV   |
| DC current accuracy                                                               | +/- 1          | LSB  |
| Temperature measuring accuracy                                                    | +/-0.5         | °C   |
| DC Current sample rate                                                            | 3              | Hz   |
| Cell voltage sample rate                                                          | 0.8            | Hz   |
| Cell balancing current                                                            | 2.5            | A    |
| Maximum operating temperature*                                                    | 70             | °C   |
| Minimum operating temperature*                                                    | -20            | °C   |
| Maximum storage temperature*                                                      | 30             | °C   |
| Minimum storage temperature*                                                      | 0              | °C   |
| Maximum humidity*                                                                 | 75             | %    |
| max DC current relay @ 60 V DC                                                    | 0.7            | A    |
| max AC current relay @ 230 V AC                                                   | 2              | A    |
| max DC current @ optocoupler                                                      | 15             | mA   |
| max DC voltage@ optocoupler                                                       | 62.5           | V    |
| BMS unit disable power supply                                                     | < 1            | mW   |
| BMS unit stand-by power supply                                                    | < 60           | mW   |
| BMS unit cell balance fuse rating                                                 | 3.15 slow      | A    |
| internal relay fuse                                                               | 3.15 slow      | A    |
| dimensions (w x l x h)                                                            | 105 x 135 x 44 | mm   |
| IP protection**                                                                   | IP53           |      |
| HW version                                                                        | 2.1            | n.a. |

\*defined by internal RTC back-up 2032 battery

\*\* IP64 on request

## ABMS Power Supply:

**Table 2: BMS power supply.**

| Battery voltage[V] | Supply current [mA]* |
|--------------------|----------------------|
| 11                 | 25.6                 |
| 12                 | 23.3                 |
| 13                 | 21.4                 |
| 14                 | 19.8                 |
| 15                 | 18.3                 |
| 16                 | 17.1                 |

\*Normal mode (only MAIN relay and charge optocoupler are active)

## Default Software Parameters:

**Table 3:** Default BMS parameter settings\*.

| PARAMETER                                                | VALUE                    | UNIT   |
|----------------------------------------------------------|--------------------------|--------|
| chemistry                                                | 3 (LiFePO <sub>4</sub> ) | n.a.   |
| capacity                                                 | 200                      | Ah     |
| balance start voltage                                    | 3.45                     | V      |
| balance end voltage                                      | 3.58                     | V      |
| maximum diverted current per cell                        | up to 2.5 (5 pp)         | A      |
| cell over-voltage switch-off per cell                    | 3.85                     | V      |
| over-voltage switch-off hysteresis per cell              | 0.25                     | V      |
| cell end of charge voltage                               | 3.58                     | V      |
| End of charge hysteresis per cell                        | 0.25                     | V      |
| End of charge unbalance difference                       | 0.008                    | V      |
| SOC end of charge hysteresis                             | 5                        | %      |
| cell-under voltage protection switch-off per cell        | 2.80                     | V      |
| under voltage protection switch-off hysteresis per cell  | 0.10                     | V      |
| cell under voltage discharge protection                  | 2.90                     | V      |
| pack under voltage protection switch-off timer           | 4                        | s      |
| cells max difference                                     | 0.25                     | V      |
| BMS over-temperature switch-off                          | 55                       | °C     |
| BMS over-temperature switch-off hysteresis               | 5                        | °C     |
| cell over temperature switch-off                         | 55                       | °C     |
| cell over temperature switch-off hysteresis              | 2                        | °C     |
| under temperature charging disable                       | -10                      | °C     |
| under temperature charging disable hysteresis            | 2                        | °C     |
| voltage to current coefficient                           | 0.0078125                | A/bit  |
| current measurement zero offset                          | 0.0                      | A      |
| maximum charging/discharging current per inverter device | 120/250                  | A      |
| number of inverter/charger devices                       | 1                        | n.a.   |
| charge coefficient                                       | 0.6                      | n.a.   |
| discharge coefficient                                    | 1.5                      | n.a.   |
| relay 1 voltage level                                    | 3.60                     | V      |
| relay 1 voltage level hysteresis                         | 0.20                     | V      |
| optocoupler 2 voltage level                              | 2.90                     | V      |
| optocoupler 2 voltage level hysteresis                   | 0.20                     | V      |
| CAN communication frequency                              | 500                      | kbit/s |
| SW version                                               | 2.95                     | n.a.   |

\*all parameters' values may be changed with PC user interface or REC WiFi module.

## System Overview:

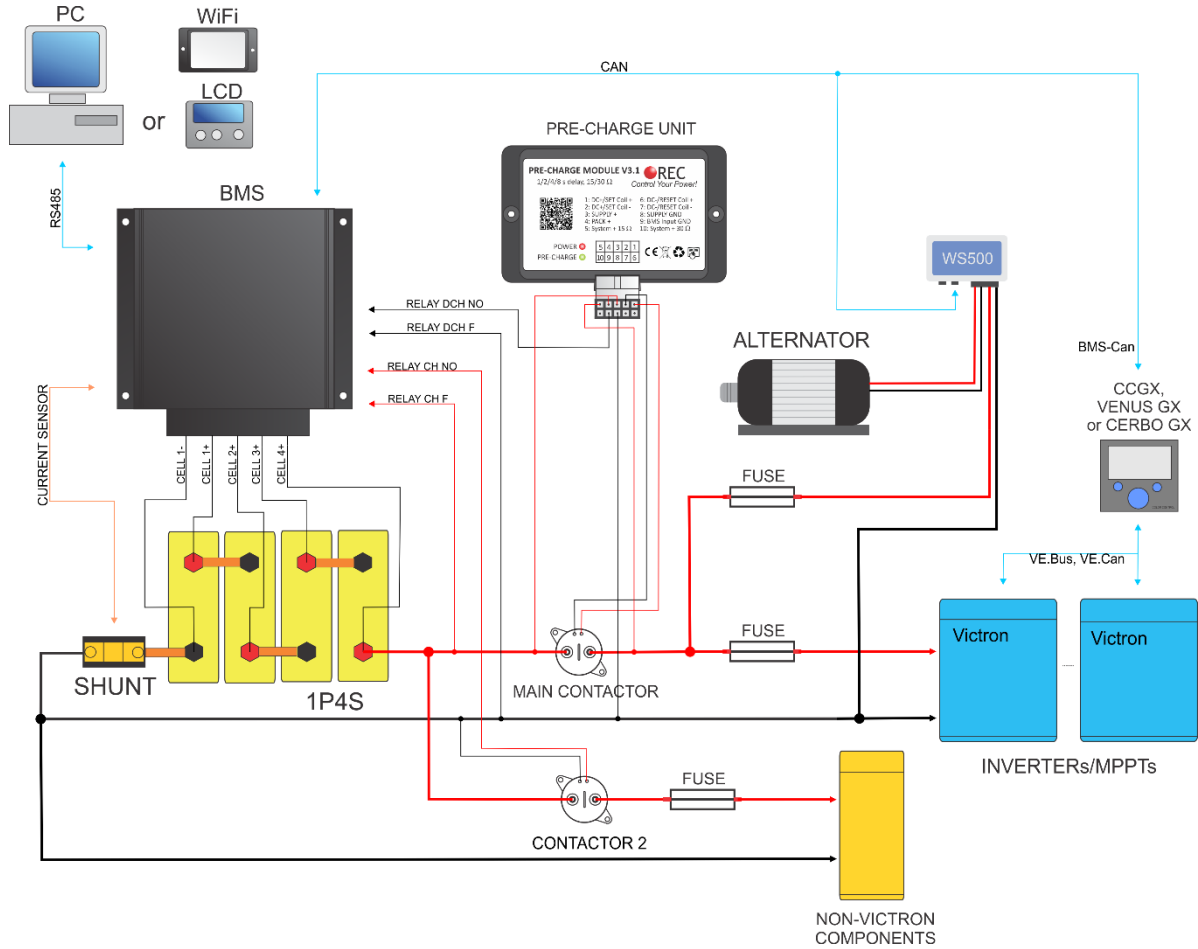
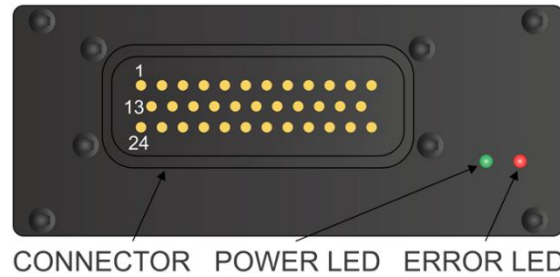


Figure 1: System overview.

## BMS Unit Connections:



**Figure 2:** BMS unit front panel function overview.

**Table 4:** BMS unit male socket connections.

| PIN CONNECTION | DESIGNATOR                                                                                        | DESCRIPTION                       | CABLE WIRING LABEL |
|----------------|---------------------------------------------------------------------------------------------------|-----------------------------------|--------------------|
| 1              | relay 1 – user defined                                                                            | Normally closed                   |                    |
| 2              | relay 1 – user defined                                                                            | Fused input                       | RELAY CH F         |
| 3              | MAIN relay                                                                                        | Normally closed                   |                    |
| 4              | MAIN relay                                                                                        | Normally open                     | RELAY DCH NO       |
| 5              | MAIN relay                                                                                        | Fused input                       | RELAY DCH F        |
| 6              | Hibernate switch signal                                                                           | -                                 |                    |
| 7              | Hibernate switch ground                                                                           | -                                 |                    |
| 8              | Cell 4 <b>positive +</b>                                                                          | Analog signal                     | CELL 4+            |
| 9              | Cell 3 <b>positive +</b>                                                                          | Analog signal                     | CELL 3+            |
| 10             | Cell 2 <b>positive +</b>                                                                          | Analog signal                     | CELL 2+            |
| 11             | Cell 1 <b>positive +</b>                                                                          | Analog signal                     | CELL 1+            |
| 12             | Cell 1 <b>negative -</b>                                                                          | Analog signal                     | CELL 1-            |
| 13             | relay 1 – user defined                                                                            | Normally open                     | RELAY CH NO        |
| 14             | Charge Optocoupler collector                                                                      | -                                 | OPTO CH C          |
| 15             | Charge Optocoupler emitter (darlington + reverse protection diode + polyfuse)                     | -                                 | OPTO CH E          |
| 16             | Optocoupler 2 – user defined collector                                                            | -                                 | OPTO DCH C         |
| 17             | Optocoupler 2 – user defined discharge emitter (darlington + reverse protection diode + polyfuse) | -                                 | OPTO DCH E         |
| 18             | CAN Vcc                                                                                           | 4.6 V output, max 10 mA           | CAN                |
| 19             | CANL                                                                                              | -                                 | CAN                |
| 20             | RS485 Vcc                                                                                         | -                                 | RS485              |
| 21             | RS485 A                                                                                           | -                                 | RS485              |
| 22             | RS485 ground                                                                                      | -                                 | RS485              |
| 23             | RS485 B                                                                                           | -                                 | RS485              |
| 24             | Shunt-                                                                                            | -                                 |                    |
| 25             | Shunt+                                                                                            | -                                 |                    |
| 26             | Shunt shield                                                                                      | -                                 |                    |
| 27             | Dallas 18B20 temp. sensor                                                                         | GND + shield                      |                    |
| 28             | Dallas 18B20 temp. sensor                                                                         | + 5 V                             |                    |
| 29             | Dallas 18B20 temp. sensor                                                                         | 1-wire digital signal             |                    |
| 30             | CANH                                                                                              | -                                 | CAN                |
| 31             | CAN ground                                                                                        | GND potential of the battery pack | CAN                |
| 32             | -                                                                                                 | -                                 |                    |

|    |                    |                                              |  |
|----|--------------------|----------------------------------------------|--|
| 33 | Address pin 3      | Normally 1, connect to pin 35 to change to 0 |  |
| 34 | Address pin 2      | Normally 1, connect to pin 35 to change to 0 |  |
| 35 | Address pin ground | Fused ground for Address pins                |  |

## Setting the RS-485 Address:

Address of the BMS unit is selected via the Address pins. Factory address is 2. Formula for changing the address is:

$$\text{ActiveBMS ADDRESS} = 2^2 * \overline{\text{Address pin 3}} + 2^1 * \overline{\text{Address pin 2}} + 2^0$$

**! If multiple BMS units are used distinguished addresses should be set to avoid data collision on the RS-485 communication bus!**

## BMS Unit Connector:

Before starting the assembly please go to website:

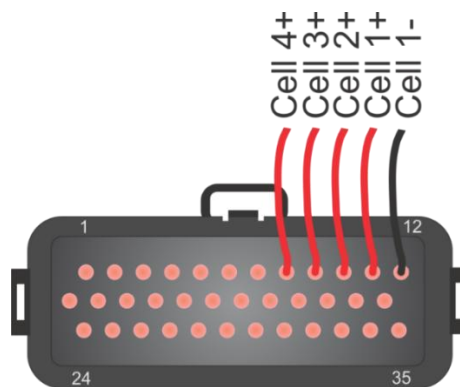
<http://www.te.com/catalog/pn/en/776164-1?RQPN=776164-1>

...and read the connector assembly datasheet:

*AMPSEAL Automotive Plug Connector and Header Assembly in Application Specification and AMPSEAL Automotive Plug Assemblies 776268... in Instruction Sheet (U. S.).*

## BMS Unit Connector, Cells Part:

Connect each cell to the BMS unit cell connector plug. Use silicon wires with cross section of 0.5 – 1.4 mm<sup>2</sup> (20-16 AWG). **! Before inserting the connector check the voltage and polarity of each connection!**



**Figure 3:** Battery pack connection plug – wiring side.

## BMS Unit Power Supply:

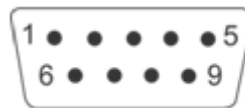
BMS unit is always supplied from the 4-th cell connection.

## BMS Unit Connection Instructions:

Connect all necessary connections to the BMS connector first, check the polarities and then plug the female connector into the BMS. When the system components are plugged in, the enable switch can be turned ON and the unit starts the test procedure. Connection instruction video link: <http://www.rec-bms.com/ABMS.html>

When disconnecting the unit from the battery pack, the procedure should be followed in reverse order.

## RS-485 Communication Protocol:



**Figure 4:** RS-485 DB9 connector front view.

**Table 5:** RS-485 DB9 connector pin designator.

| PIN | DESIGNATOR  |
|-----|-------------|
| 1   | -           |
| 2   | AGND        |
| 3   | B           |
| 4   | A           |
| 5   | -           |
| 6   | +5V to AGND |
| 7   | -           |
| 8   | -           |
| 9   | -           |

Galvanically isolated RS-485 (EN 61558-1, EN 61558-2) serves for logging and changing BMS parameters. Dedicated PC BMS Control Software, REC Wi-Fi module or another RS-485 device may be used for the communication. Default RS-485 address is 2.

Unlock password: Serial without the first minus e.g. 1A-XXXX.

Messages are comprised as follows:

STX, DA, SA, N, INSTRUCTION- 4 bytes, 16-bit CRC, ETX

- STX start transmission <0x55> (always)
- DA - destination address <0x01> to <0x10> (set as 6)
- SA - sender address <0x00> (always 0)
- N – number of sent bytes
- INSTRUCTION 4 bytes for example.: 'L','C','D','1','?', - (combined from 4 ASCII characters, followed by '?', if we would like to receive the current parameter value or '','xx.xx' value in case we want to set a new value
- 16-bit CRC - big endian, for the whole message except STX in ETX - <https://www.lammertbies.nl/comm/info/crc-calculation.html>
- ETX - end transmission <0xAA> (always)

Dataflow:

- Bit rate: 56k
- Data bits: 8
- Stop bits: 1
- Parity: None
- Mode: Asynchronous
- Little endian format when an array is sent

**Table 6:** RS-485 instruction set.

| INSTRUCTION                        | DESCRIPTION       | BMS ANSWER                                                                                                                                                                                                                                                                                                                                                                      | SETTING INTERVAL | EEPROM POSITION |
|------------------------------------|-------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|-----------------|
| *IDN?                              | Identification    | Answer "REC ABMS VICTRON"                                                                                                                                                                                                                                                                                                                                                       | Read only        |                 |
| <b>GENERAL ARRAYS INSTRUCTIONS</b> |                   |                                                                                                                                                                                                                                                                                                                                                                                 |                  |                 |
| LCD1?                              | MAIN data         | First answer is 28 – how many byte data will be sent and then data message follows as 7 float values:<br>LCD1 [0] = min cell voltage,<br>LCD1 [1] = max cell voltage,<br>LCD1 [2] = current,<br>LCD1 [3] = max temperature,<br>LCD1 [4] = pack voltage,<br>LCD1 [5] = SOC (state of charge) interval 0-1-> 1=100% and<br>LCD1 [6] = SOH (state of health) interval 0-1-> 1=100% | Read only        |                 |
| LCD3?                              | MAIN data         | First answer is 8 – how many byte data will be sent and then data message follows as 8 byte values:<br>LCD3 [0] = min cell BMS address,<br>LCD3 [1] = min cell number,<br>LCD3 [2] = max cell BMS address,<br>LCD3 [3] = max cell number,<br>LCD3 [4] = max temp. sens. BMS address,<br>LCD3 [5] = max temp. sens. number,<br>LCD3 [6] = Ah MSB,<br>LCD3 [7] = Ah LSB           | Read only        |                 |
| CELL?                              | Cell voltages     | BMS first responds with how many BMS units are connected, then it sends the values of the cells in float format                                                                                                                                                                                                                                                                 | Read only        |                 |
| PTM?                               | Cell temperatures | BMS first responds with how many BMS units are connected then it sends the values of the temperature sensors in float format                                                                                                                                                                                                                                                    | Read only        |                 |

|       |                                |                                                                                                                                                                                                                                                                                                   |           |  |
|-------|--------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|--|
| RINT? | Cells internal DC resistance   | BMS first responds with how many BMS units are connected then it sends the values in float format                                                                                                                                                                                                 | Read only |  |
| BTEM? | BMS temperature                | BMS first responds with value 1, then it sends the values of the BMS temperature sensor in float format                                                                                                                                                                                           | Read only |  |
| ERRO? | Error number description array | First answer is 4 – how many byte data will be sent and then data message follows as 4 byte values:<br>ERRO [0] = 0 – no error, 1 – error<br>ERRO [1] = BMS unit<br>ERRO [2] = error number (1-16) and<br>ERRO [3] = number of the cell, temp. sensor or EEPROM position where the error occurred | Read only |  |

| VOLTAGE SETTINGS INSTRUCTIONS      |                                                 |                                |                  |    |
|------------------------------------|-------------------------------------------------|--------------------------------|------------------|----|
| BVOL? or BVOL x.xx                 | Balance end voltage                             | Returns float voltage [V]      | 2.5 to 4.30 V    | 4  |
| BMIN? or BMIN x.xxx                | Balancing start voltage                         | Returns float voltage [V]      | 2.5 to 4.30 V    | 5  |
| CMAH? or CMAH x.xx                 | Cell over-voltage switch-off                    | Returns float voltage [V]      | 2.0 to 4.30 V    | 1  |
| MAXH? or MAXH x.xx                 | Over- voltage switch-off hysteresis per cell    | Returns float voltage [V]      | 0.005 to 2.0 V   | 13 |
| CMIN? or CMIN x.xxx                | Cell-under voltage protection switch-off        | Returns float voltage [V]      | 1.8 to 4.00 V    | 2  |
| MINH? or MINH x.xxx                | Under-voltage switch-off hysteresis per cell    | Returns float voltage [V]      | 0.005 to 2.0 V   | 14 |
| CHAR? or CHAR x.xxx                | Cell End of charging voltage                    | Returns float voltage [V]      | 2.0 to 4.30 V    | 9  |
| CHIS? or CHIS x.xxx                | End of charging voltage hysteresis per cell     | Returns float voltage [V]      | 0.005 to 2.0 V   | 11 |
| UBDI? or UBDI x.xxx                | End of charging allowed cell voltage difference | Returns float voltage [V]      | 0.001 to 0.025V  | 39 |
| CFVC? or CFVC x.xxx                | Maximum cell float voltage coefficient          | Returns float voltage [V]      | 0.0 to 1.0       | 38 |
| RAZL? or RAZL x.xx                 | Cells max difference                            | Returns float voltage [V]      | 0.005 to 1.0 V   | 12 |
| TEMPERATURE SETTINGS INSTRUCTIONS  |                                                 |                                |                  |    |
| TMAX? or TMAX x.xxx                | Cell over temperature switch-off                | Returns float temperature [°C] | -20 to 65 °C     | 4  |
| TMIN? or TMIN x.xxx                | Under-temperature charging disable              | Returns float temperature [°C] | -30 to 65 °C     | 7  |
| TBAL? or TBAL x.xxx                | BMS over-temperature switch-off                 | Returns float temperature [°C] | -20 to 65 °C     | 6  |
| BMTH? or BMTH x.xxx                | BMS over temperature switch-off hysteresis      | Returns float temperature [°C] | 1 to 30 °C       | 15 |
| CURRENT SETTINGS INSTRUCTIONS      |                                                 |                                |                  |    |
| IOFF? or IOFF x.xxx                | Current measurement zero offset                 | Returns float current [A]      | -2.0 to 2.0 A    | 10 |
| IOJA? or IOJA x.xxx                | Voltage to current coefficient                  | Returns float value            | 0.0005 to 0.5    | 16 |
| BATTERY PACK SETTINGS INSTRUCTIONS |                                                 |                                |                  |    |
| CYCL? or CYCL xx                   | Number of full battery pack cycles already made | Returns integer value          | 0 to 8000        | 23 |
| CAPA? or CAPA x.xxx                | Battery pack capacity                           | Returns float capacity [Ah]    | 1.0 to 3000.0 Ah | 22 |
| CHEM? or CHEM xx                   | Li-ion chemistry                                | Returns unsigned char value    | 1 to 5           | 24 |
| SOC SETTINGS INSTRUCTIONS          |                                                 |                                |                  |    |
| SOCH? or SOCH x.xxx                | SOC end of charge hysteresis                    | Returns float value 0 – 1.0    | 0.005 to 0.99    | 17 |
| SOCS? or SOCS x.xx                 | SOC manual re-set                               | Returns float value 0 – 1.0    | 0.01 to 1.00     | -  |

| <b>VICTRON and WAKESPEED COMMUNICATION SETTINGS INSTRUCTIONS</b> |                                                                                                                                                                                                         |                                                                                                                                                     |                                                                                            |    |
|------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|----|
| CHAC? or<br>CHAC x.xxx                                           | Charge coefficient (0-5C)                                                                                                                                                                               | Returns float value 0-5.0 (default 0.6)                                                                                                             | 0.01 to 5.0                                                                                | 28 |
| DCHC? or<br>DCHCx.xxx                                            | Discharge coefficient (0-5C)                                                                                                                                                                            | Returns float value 0-5.0 (default 1.5)                                                                                                             | 0.01 to 5.0                                                                                | 29 |
| STRN? or<br>STRN xx                                              | Number of inverter devices on the bus                                                                                                                                                                   | Returns unsigned char value (default 1)                                                                                                             | 1 to 6                                                                                     | 27 |
| MAXC? or<br>MAXC x.xxx                                           | Maximum charge current per inverter device                                                                                                                                                              | Returns float current [A]                                                                                                                           | 5.0 to 420.0 A                                                                             | 25 |
| MAXD? or<br>MAXD x.xxx                                           | Maximum discharge current per inverter device                                                                                                                                                           | Returns float current [A]                                                                                                                           | 5.0 to 420.0 A                                                                             | 26 |
| CLOW? or<br>CLOW x.xxx                                           | Cell under-voltage discharge protection                                                                                                                                                                 | Returns float voltage [V]                                                                                                                           | 1.8 to 4.20 V                                                                              | 30 |
| CANS? or<br>CANS xx                                              | CAN communication bit-rate                                                                                                                                                                              | Returns unsigned integer value<br>0, 1, 2, 3, 4 for 11-bit ID or<br>128, 129, 130, 131, 132 for 29-bit ID                                           | 100, 125, 250, 500 or 1000 kbit/s 11-bit ID or 100, 125, 250, 500 or 1000 kbit/s 29-bit ID | 18 |
| WHCL 1                                                           | Wh counter reset                                                                                                                                                                                        | Resets charge and discharge Wh counter                                                                                                              | n.a.                                                                                       | -  |
| <b>ERROR LOG INSTRUCTIONS</b>                                    |                                                                                                                                                                                                         |                                                                                                                                                     |                                                                                            |    |
| ERRL?                                                            | Returns error log data (FIFO register of the last 11 errors). By sending the same instruction the data pointer shifts from the last error entry to the first error entry, then it starts all over again | Returns "xx,zz; hh:mm;dd.mm.yyyy"<br>xx-error number<br>zz-number of the cell/temp sensor/EEPROM position                                           | Read only                                                                                  |    |
| ERLD? or<br>ERLD 1                                               | Error log delete                                                                                                                                                                                        | Returns unsigned char value. To reset Error log set ERLD to 1 and restart the ABMS.                                                                 | 0, 1                                                                                       | 35 |
| VMAX? or<br>VMAX xx                                              | Number of exceeded values of CMAX                                                                                                                                                                       | Returns integer value                                                                                                                               | 0 to 8000                                                                                  | 19 |
| VMIN? or<br>VMIN xx                                              | Number of exceeded values of CMIN                                                                                                                                                                       | Returns integer value                                                                                                                               | 0 to 8000                                                                                  | 20 |
| <b>ABMS SETTINGS INSTRUCTIONS</b>                                |                                                                                                                                                                                                         |                                                                                                                                                     |                                                                                            |    |
| MODE? or<br>MODE x                                               | MAIN relay task                                                                                                                                                                                         | Returns unsigned char value. MODE 1 for the MAIN relay to control UV and OV, MODE 2 for UV only. Relay 1 – charge should be programmed using tasks. | 1, 2                                                                                       | 40 |
| CAL1? or<br>CAL1 x.xxx                                           | Cell 1 calibration offset                                                                                                                                                                               | Returns float voltage [V]                                                                                                                           | -0.030 to 0.030 V                                                                          | 0  |
| CAL2? or<br>CAL2 x.xxx                                           | Cell 2 calibration offset                                                                                                                                                                               | Returns float voltage [V]                                                                                                                           | -0.030 to 0.030 V                                                                          | 0  |

|                             |                                 |                                                                         |                      |    |
|-----------------------------|---------------------------------|-------------------------------------------------------------------------|----------------------|----|
| CAL3? or<br>CAL3 x.xxx      | Cell 3 calibration<br>offset    | Returns float voltage [V]                                               | -0.030 to 0.030<br>V | 0  |
| CAL4? or<br>CAL4 x.xxx      | Cell 4 calibration<br>offset    | Returns float voltage [V]                                               | -0.030 to 0.030<br>V | 0  |
| SERI? or<br>SERI xx         | ABMS Serial number              | Returns unsigned integer 0 -<br>9999                                    | 1-9999               | -  |
| SWVR?                       | ABMS software<br>version        | Returns string                                                          | Read only            | -  |
| HWVR?                       | ABMS hardware<br>version        | Returns string                                                          | Read only            | -  |
| TIME? or<br>TIME xx:xx:xx   | ABMS RTC Time                   | Returns/accepts "hh:mm:ss"<br>format*                                   | -                    | -  |
| DATE? or<br>DATE xx.xx.xxxx | ABMS RTC DATE                   | Returns/accepts<br>"dd.mm.yyy" format*                                  | -                    | -  |
| WCIB?                       | Which cell is being<br>balanced | Returns cell number                                                     | Read only            | -  |
| RSBR? or<br>RSBR x          | Which cell is being<br>balanced | Returns unsigned char value.<br>RSBR 1 for the 56k, RSBR 2<br>for 115k2 | 1, 2                 | 41 |

\*BMS->Time/Date pop-up window can be used to set both values at once.

Parameter accepted and changed value is responded with 'SET' answer.

Example: proper byte message for 'LCD1?' instruction for BMS address 2 is:

<0x55><0x02><0x00><0x05><0x4C><0x43><0x44><0x31><0x3F><0x53><0x90><0xAA>

RS-485 message is executed when the microprocessor is not in interrupt routine so a timeout of 350ms should be set for the answer to arrive. If the timeout occurs the message should be sent again. Little endian format is used for all sent float or integer values. In case of single data is sent ASCII characters are used e.g. -1.2351e2

Custom made instructions can be added to the list to log or set the parameters that control the BMS algorithm or its outputs.

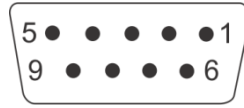
Video instruction link for settings change: [REC changing settings - YouTube](#)

Video instruction link for firmware update:

-with PC user interface: [REC firmware update procedure - YouTube](#)

-with REC WiFi module: [REC WiFi and BMS update procedure](#)

## CAN Communication:



**Figure 5:** CAN female DB9 connector front view.

**Table 7:** CAN DB9 connector pin designator.

| PIN | DESIGNATOR          |
|-----|---------------------|
| 1   |                     |
| 2   | CANL + TERMINATION* |
| 3   | GND                 |
| 4   |                     |
| 5   | -                   |
| 6   |                     |
| 7   | CANH + TERMINATION* |
| 8   | -                   |
| 9   | + 4.6V              |

\* Termination plug with 120 R

No termination is used inside ABMS connector. **Terminate pins 2 and 7 with 120 Ohm resistor to prevent ABMS to reset.** REC CAN cables are already terminated using 120 Ohm resistors between CANH and CANL inside the DB9 connector. Additional RJ45 connector with 120 Ohms across CANL and CANH should be used for the end device on the CAN bus for end termination.

11-bit TX identifiers: 0x351, 0x355, 0x356, 0x35A, 0x35E, 0x35F, 0x360, 0x372, 0x373, 0x374, 0x375, 0x376, 0x377, 0x379, 0x380 and 0x381.

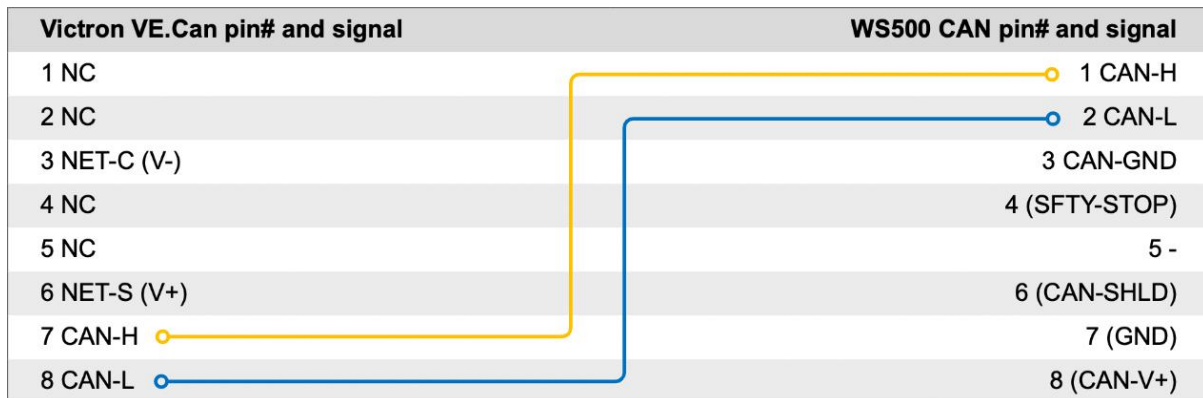
11-bit RX heart-beat 0x305 message from GX unit is neglected.

CAN messages are sent every 200 ms.

When the CAN frequency is changed via RS-485 instruction CANS, BMS does not have to be reset to enable the new setting.

**Table 8:** CAN instruction description.

| BAUDRATE    | STANDARD 11-BIT ID | EXTENDED 29-BIT ID |
|-------------|--------------------|--------------------|
| 100k        | 0                  | 128                |
| 125k        | 1                  | 129                |
| 250k        | 2                  | 130                |
| <b>500k</b> | 3(default)         | 131                |
| 1M          | 4                  | 132                |



**Figure 6:** Wakespeed CAN RJ45 pinout.

## GX device settings:

Update GX device to 2.90 or higher.

Connect BMS and GX device with CAN cable. Use BMS-Can port with Cerbo GX or VE-Can port with other GX devices.

Open Settings menu and select Services. Set CAN-bus profile to CAN-bus BMS (500kbit/s) for Cerbo GX or VE.Can & CAN-bus BMS (250kbit/s) for other GX devices.

Then in Settings menu select System setup. Change:

- Battery monitor to REC BMS in CAN-bus.

In menu DVCC:

- DVCC→ON

- SVS→ON

- STS → ON

GX device settings are automatically saved when you change it. Make sure you set the same CAN-bus frequency at the BMS and at the GX device. You can change the BMS CAN-bus frequency with command "CANF" with a WiFi module or BMS control PC software.

**IMPORTANT:** Always keep CAN communication connected to BMS when resetting inverters and chargers.

## Wakespeed System Configuration:

Download and install latest Wakespeed firmware from: <http://wakespeed.com/technical.html>

On your Wakespeed device set proper DIP switches and connect BMS to Wakespeed WS500 through CAN bus.

## Voltage/temperature hysteresis:

Most of the BMS setting thresholds also have a dedicated hysteresis parameter. This way the BMS prevents ringing due to the oscillation of the controlled parameter above and under the set threshold. If the threshold limits the top value of the parameter like Maximum cell voltage CMAX or temperature TMAX, the value of hysteresis should be negative to prevent the ringing. If the threshold limits the bottom value of the parameter like Minimum cell voltage CMIN or temperature TMIN the value of hysteresis should be positive to prevent the ringing. For a simplicity, all the BMS settings are set without the sign and the BMS firmware takes care for proper sign value.

## BMS Unit Start Procedure:

When the BMS unit is turned ON it jumps into a boot-loader and checks if the user tries to upload a new firmware. Then it commences the test procedure by checking the balancing fuses and temperature sensors. Power LED (green) blinks while balancing is tested. After the test procedure red error LED turns off and the BMS unit starts working in normal mode.

If an error is detected a sound alarm/blinking red LED signal will notify the user. Each error is coded to a number.

An overview of all possible system errors is presented in the System Error Indication section.

## BMS Unit LED Indication:

Power LED (green) signals the state of the battery pack. Low SOC is signaled by a single ON blink. Normal mode is signaled by 2 consecutive ON blinks while the balancing mode is indicated by 3 consecutive ON blinks before the longer pause. When the battery pack is fully charged and *SOC/End of Charge Hysteresis* are set, POWER LED is turned 100% on.

Error LED (red) is turned on in case of system error and signals the error number with 50 % duty cycle. Between repeated error number 1 s timeout is introduced.

## Cell Voltage Measurement:

Cell voltages are measured every second. The cell measurement performs 4 ms cell measurement by Sigma Delta ADC. Each cell voltage is measured after the balancing fuse, in case the fuse blows, BMS signals error 10 to notify the user.

## BMS Cell Balancing:

Cells are balanced actively with very high efficiency in opposite to passive balancing, where all energy is lost in heat. Another benefit of active balancing is charging of dangerously low cell, if other cells are above dangerous level, consequently longer pack usage is possible.

**Balancing START Voltage (BMIN):**

If errors 2, 4, 5, 8, 10, 12 are not present and the highest cell voltage rises above Balance START voltage and current is  $> 0.2$  A (charging stage) the BMS initiates balancing algorithm. A weighted cell voltage average is determined including cells DC internal resistance. Balancing algorithm calculates the voltage above which the cells are balanced. The lowest cell voltage is taken into account determining balancing voltage.

**Balancing END Voltage (BVOL):**

If errors 2, 4, 5, 8, 10, 12 are not present any cell is above balance END voltage are balanced regardless the battery pack current.

**Cell Internal DC Resistance Measurement:**

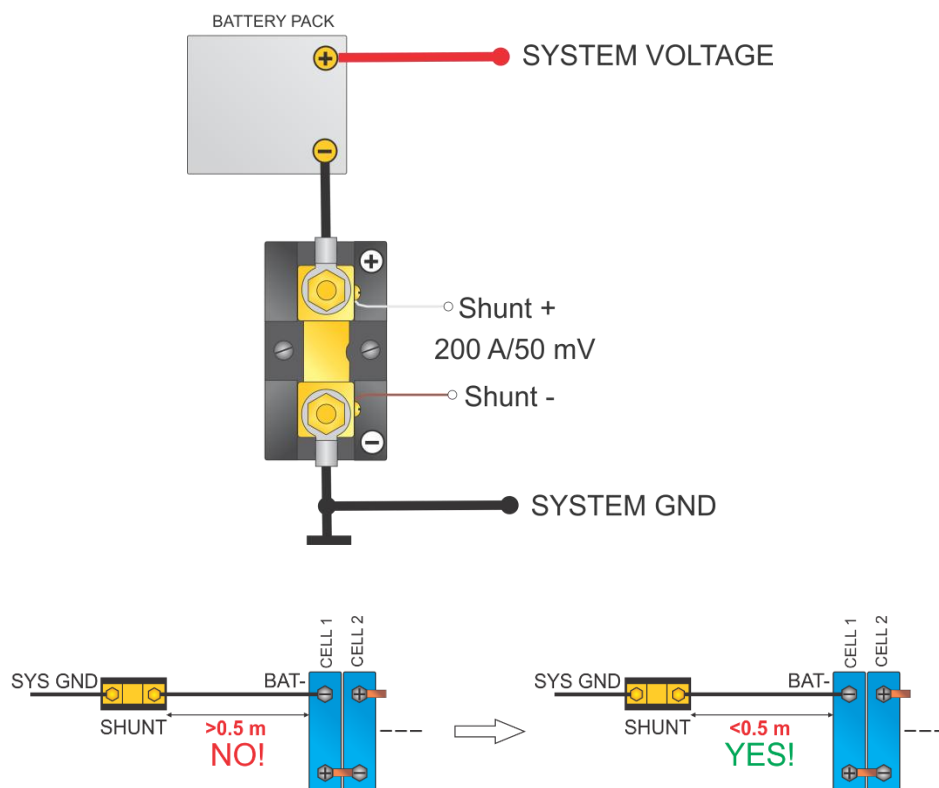
Cell internal DC resistance is measured as a ratio of a voltage change and current change in two sequential measurement cycles. If the absolute current change is above 20 A, cells internal resistance is calculated. Moving average is used to filter out voltage spikes errors.

**Battery Pack Temperature Measurement:**

Battery pack temperatures are measured by Dallas DS18B20 digital temperature sensor/s. Up to two sensors can be used in parallel connected directly to the wiring. Up to 8 sensors may be used with a junction box. BMS should be turned off and MAIN connector disconnected before adding sensors. If the temperature sensors wiring is placed near the power lines shielded cables should be used.

## BMS Current Measurement:

Low-side only precision shunt resistor for current measurement should be used. A 4-wire Kelvin connection is used to measure voltage drop on the resistor. As short as possible **shielded cable** should be used to connect the power shunt and BMS. The battery pack current is measured every second. A high precision Sigma-Delta ADC is used to filter out the current spikes. The first current measurement is timed at the beginning of the cell measurement procedure for a proper internal DC resistance calculation. Two more 300 ms measurements are performed through the whole ABMS measurement interval. Shunt connection is shown in Fig. 6. If the BMS measures charging/discharging current that is higher than the double value of the rated shunt for more than 2 consecutive cycles error 12 is triggered and the MAIN relay is turned off. This serves for shunt, contactor and fuse protection in case of short circuit. Fuse, manual DC switch or other disconnection devices should be all placed to battery positive/system positive since the CAN GND may supply the inverter.



**Figure 7:** Shunt resistor connection.

## Voltage-to-current Coefficient:

Different size and resistance shunts can be used, since the voltage-to-current coefficient can be changed in the BMS Control software or REC WiFi module as IOJA x.xxxx. Current is calculated by the voltage drop at the shunt resistor. 1 LSB of the 18-bit ADC represents different current values according to the shunt resistance. The LSB coefficient can be calculated as:

$$k_{LSB} = 0.01171875 \cdot \frac{0.05 \text{ V}}{300 \text{ A}} \cdot \frac{I_{currentx}}{V_{dropx}}$$

where the  $V_{dropx}$  represents the voltage drop on shunt resistor at current  $I_{currentx}$ .

**Table 9:** Voltage-to-current coefficients for typical shunt resistors.

| SHUNT RESISTOR | VOLTAGE-TO-CURRENT COEFFICIENT SETTING |
|----------------|----------------------------------------|
| 100 A/50 mV    | 0.00390625                             |
| 200 A/50 mV    | 0.0078125                              |
| 300 A/50 mV    | 0.01171875                             |
| 500 A/50 mV    | 0.01953125                             |

## Battery Pack SOC Determination:

SOC is determined by integrating the charge in or out of the battery pack. Different Li-ion chemistries may be selected:

**Table 10:** Li-ion chemistry designators.

| NUMBER | TYPE                                         |
|--------|----------------------------------------------|
| 1      | Li-Po Kokam High power                       |
| 2      | Li-Po Kokam High capacity                    |
| 3      | Winston/Thunder-Sky/GWL LiFePO4              |
| 4      | A123                                         |
| 5      | Li-ion NMC/ LiMn <sub>2</sub> O <sub>4</sub> |
| 6      | LTO                                          |
| 7      | Li-ideal                                     |

Temperature and power correction coefficient are taken into consideration at the SOC calculation. Li-Po chemistry algorithms have an additional voltage to SOC regulation loop inside the algorithm. BMS calculates battery self-discharge upon selected chemistry, SOC and temperature. *State of health* (SOH) is calculated as number of cycles compared to battery end of life cycles and compensated with SOH and temperature. Operational capacity is recalculated by the number of the charging cycles as pointed out in the manufacturer's datasheet.

When BMS is connected to the battery pack for the first time, SOC is set to 50 %. SOC is reset to 100 % at the end of charging. Charging cycle is added if the coulomb counter had reached the *Battery Pack's Capacity* CAPA.

## Battery Pack's Charging Algorithm:

The communication between the REC ABMS and the Victron GX device is established through the CAN bus. All the parameters that control the charging/discharging behavior are calculated by the BMS and transmitted to the GX device in each measurement cycle.

The charging current is controlled by the Maximum charging current parameter sent to the GX device. It's calculated as *Charge Coefficient* CHAC x *Battery capacity* CAPA. The parameter has an upper limit which is defined as *Maximum Charging Current per Device* MAXC x *Number of Inverter/Charger Devices* STRN. Lowest value is selected.

**Table 11:** Maximum charging current calculation.

| SETTING                                    | VALUE | UNIT |
|--------------------------------------------|-------|------|
| Battery Capacity (CAPA)                    | 100   | Ah   |
| Charge Coefficient (CHAC)                  | 0.6   | 1/h  |
| Maximum Charging Current per Device (MAXC) | 75    | A    |
| Number of Inverter/Charger Devices (STRN)  | 2     | n.a. |

*Charge Coefficient* CHAC x *Battery Capacity* CAPA = 0.6 1/h x 100Ah = 60 A

*Maximum Charging current per device* MAXC x *Number of Inverter/Charger devices* STRN = 75 A x 2 = 150 A

Maximum charging current is set to **60 A** due to lower value of the *Charge Coefficient* CHAC x *Battery Capacity* CAPA.

When the highest cell reaches the *End of charging* CHAR voltage setting, charging current starts to ramp down to 1.1 A x *Number of Inverter/Charger Devices* STRN until the last cell rises near the *End of charging* CHAR (CC/CV) – UBDI (End of charge unbalance difference). At that point the Maximum charging voltage allowed is set to Number of cells x (*End of Charge Voltage per cell* CHAR – *Maximum Cell Float Voltage Coefficient* CFVC x *End of charging hysteresis per cell*). *End of charge SOC hysteresis* SOCH and *End of charge cell voltage hysteresis* CHIS is set to prevent unwanted switching. SOC is calibrated to 100 % and Power LED lights ON 100 %. Charge optocoupler is turned off.

Maximum allowed charging current is set to 50% to allow supplying DC loads from charging devices like MPPTs. Charging current is limited to 30 % of the maximum charging current, but more than 5 A near both ends of temperature (*Max cell temperature* TMAX and *Min temperature for charging* TMIN) and when the battery is empty (Max discharging current is set to zero). In case the *Cell Float Voltage Coefficient* CFVC is set to zero, max charging current is set to zero and max voltage to Number of cells x (*End of Charge Voltage per cell* CHAR).

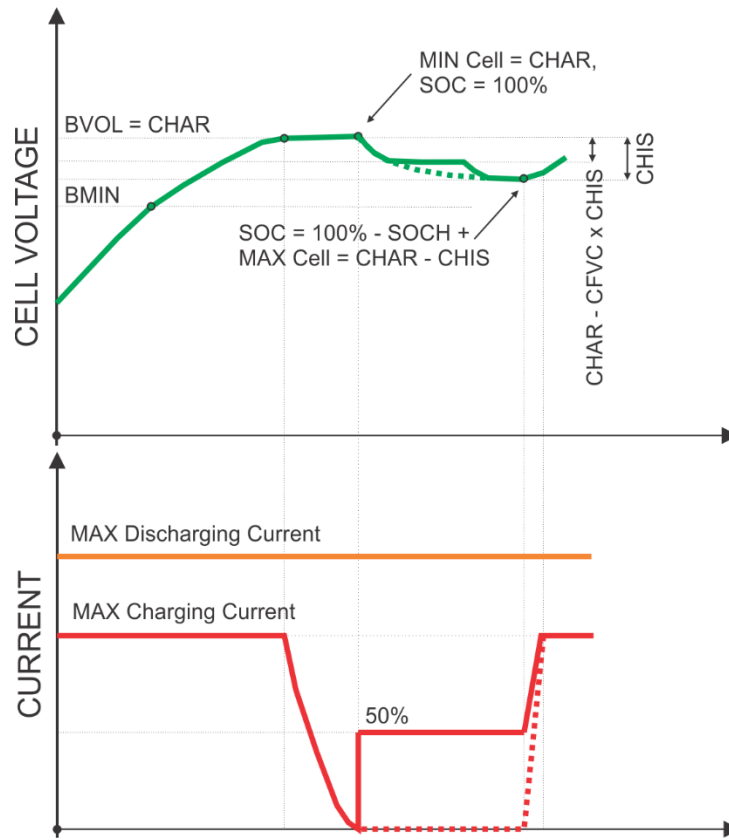
Charging is stopped in case of systems errors (see System Errors indication chapter).

SOC is calibrated to 96 % when the maximum open circuit cell voltage rises above 0.502 x (*Balance start voltage* BMIN + *End of charging voltage* CHAR), minimum open circuit voltage above *Balance start voltage* BMIN and system current is positive.

ABMS forces a full charge if the pack was not fully charged for more than three weeks.

In case BMS is not able to control the MPPT/Non-Victron charging sources directly (MPPT should be set to charge when the remote is in short), a small signal relay can be used to amplify the signal. MPPT should be programmed with its own charging curve set as *End of charging voltage* CHAR x number of

cells. Digital output may be programmed with another task on request e.g. heater, under-voltage alarm, ...



**Figure 8:** Charging diagram

## Maximum Cell Float Voltage Coefficient (CFVC):

*Maximum Cell Float Voltage Coefficient* CFVC has been introduced into the charging algorithm to enable cell float voltage change after the full charge. It may be set from 0.0 to 1.0 of the *End of Charging Hysteresis* CHIS. When *End of Charging Hysteresis* CHIS and *End of Charging SOC hysteresis* SOCH have been met, full charge is enabled again. 50 % of maximum charging current is allowed to supply DC loads from MPPTs directly without discharging the battery pack below *End of Charging Hysteresis* CHIS and *End of Charging SOC hysteresis* SOCH if CFVC is set > 0.0.

## Battery Pack's Discharging Algorithm:

Calculated maximum discharging current is sent to the GX device by CAN communication in each measurement cycle. When the BMS starts/recovers from the error or from Discharging SOC hysteresis, maximum allowed discharging current is set. It is calculated as *Discharge Coefficient* DCHC x *Battery Capacity* CAPA. If this value is higher than *Maximum Discharging Current per device* MAXD x *Number of Inverter/Charger Devices* STRN, maximum discharging current is decreased to this value.

**Table 12:** Maximum discharging current calculation.

| SETTING                                       | VALUE | UNIT |
|-----------------------------------------------|-------|------|
| Battery Capacity (CAPA)                       | 100   | Ah   |
| Discharge Coefficient (DCHC)                  | 1.5   | 1/h  |
| Maximum Discharging Current per Device (MAXC) | 100   | A    |
| Number of Inverter/Charger Devices (STRN)     | 2     | n.a. |

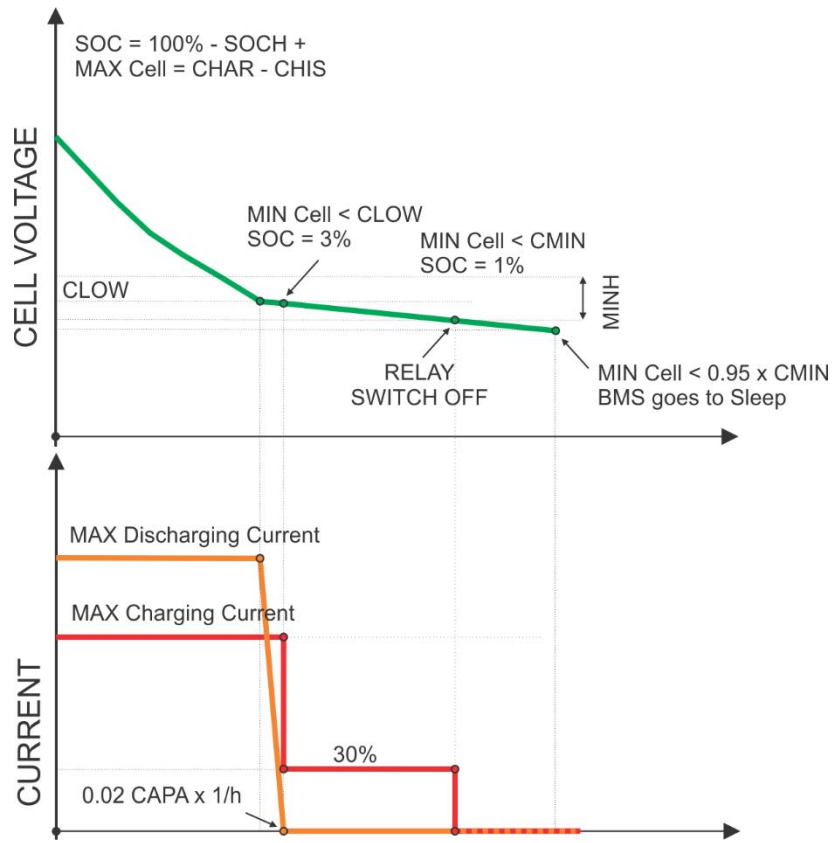
*Discharge Coefficient* DCHC x *Battery Capacity* CAPA = 1.5 1/h x 100Ah = 150 A

*Maximum Discharging Current per device* MAXC x *Number of Inverter/Charger devices* STRN = 100 A x 2 = 200 A

Maximum discharging current is set to **150 A**.

When the lowest cell open circuit voltage is discharged below the set threshold CLOW maximum discharging current starts to decrease down to 0.02 C (2 % of Capacity CAPA in A). After decreasing down, maximum allowed discharging current is set to 0 A. If the battery discharge current is lower than 0.05 C or positive, SOC is reset to 3 % and Discharging SOC hysteresis is set to 5 %. If the cell discharges below *Minimum Cell voltage* CMIN, BMS signals Error 2 and internal relay switches off. SOC is reset to 1 % in case of discharge current lower than 0.05C or positive.

If the Charger/inverter is connected to the grid maximum allowed discharge current is drawn from the grid. Otherwise, 100 % load current is drawn from the battery until maximum allowed discharging current is set to 0 A. Discharging current is also limited near both ends of temperature (*Max cell temperature* TMAX and *Min temperature for charging* TMIN) to 30%, but more than 5 A. If the minimum cell discharges under the *Cell-under voltage protection switch-off* CMIN x 0.98 for more than 60 s BMS goes to deep sleep mode to protect the cells from over-discharging. OFF-ON switch sequence wakes the BMS from this state. CLOW cell voltage setting should be set to the voltage that corresponds to 3 % of the usable capacity.



**Figure 9: Discharging diagram**

## ABMS Outputs Settings:

System devices can be controlled by digital outputs Charge optocoupler, optocoupler 2 and relay 1. Charge optocoupler is already pre-programmed as charge sources control, while optocoupler 2 and relay 1 can be user programmed.

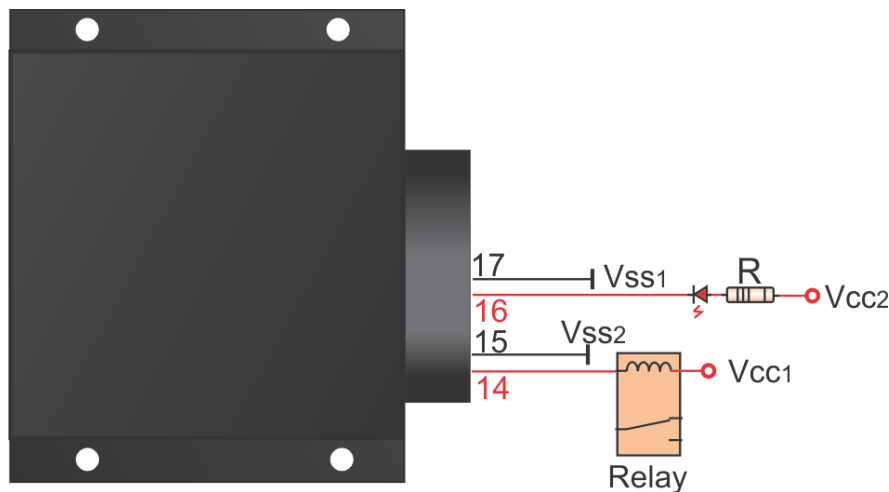
Relay 1 is factory programmed as over-voltage disconnect (OV for charging sources). Optocoupler 2 is factory programmed as under-voltage disconnect (UV for inverter/discharging disconnect).

Errors 4, 5, 8, 10, 11, 12 and 13 disconnect relay 1 and optocoupler 2.

Programming is possible with a REC WiFi module under tab Tasks. Please read the WiFi manual, under Task tab for additional information. Both outputs can be programmed depending on temperature, cell voltage, pack voltage, current flow and SOC. MODE instruction should be used to set the MAIN relay task. MODE 1 sets it to protects the pack for under-voltage (UV) and over voltage (OV), while MODE 2 is used for the UV only. Relay 1 should be programmed using WiFi Tasks tab.

## Digital Outputs:

Digital outputs are implemented with galvanic isolation. Optocouplers with diode reverse protection are used. When closed, a 0.7 V voltage drop over the digital output should be taken into account. Optocoupler outputs can drive a small signal relay or LED diodes. Fig. 9 shows two different connection schematics. Both outputs can be used to drive LED diodes for charge/discharge relay indication.



**Figure 10:** BMS digital outputs schematics.

Current limit resistor R can be calculated as:

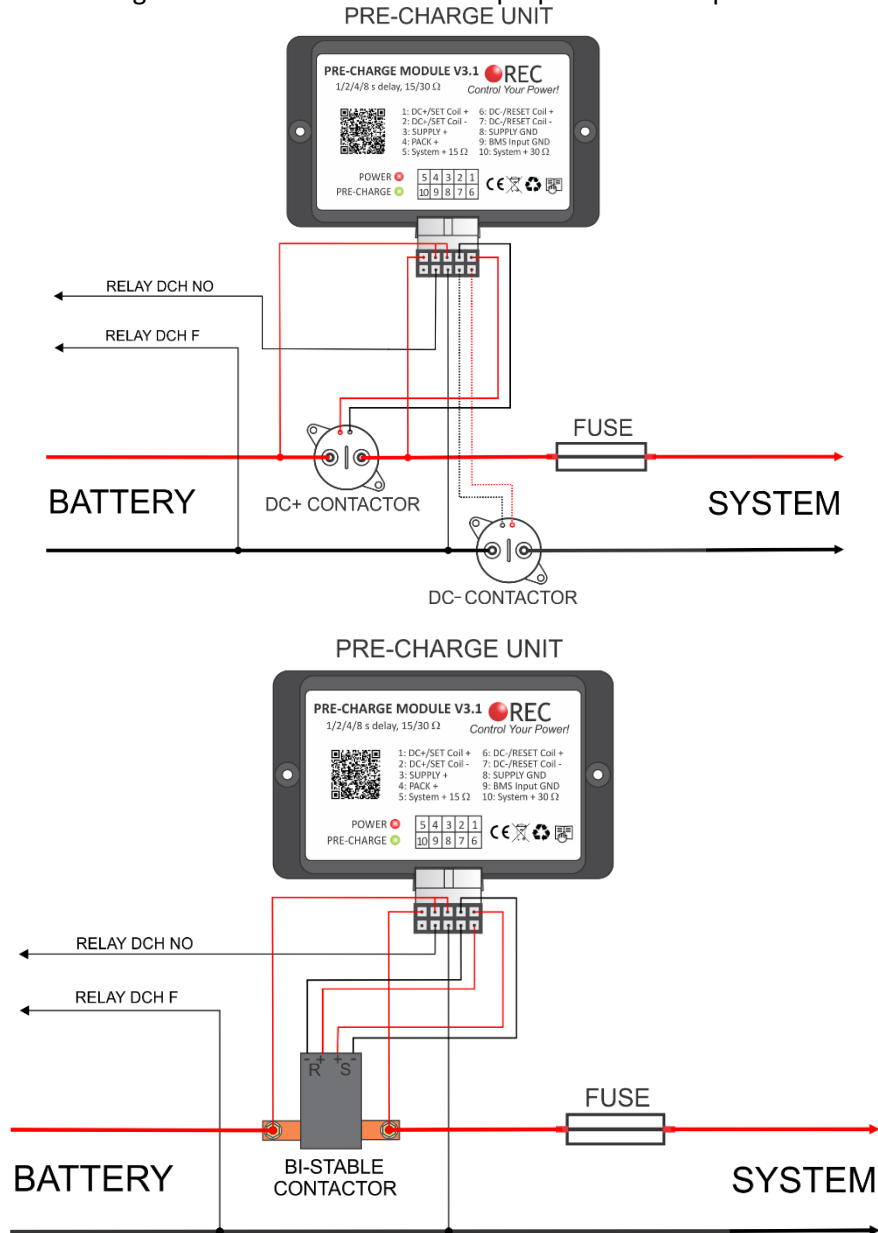
$$R = \frac{V_{CC2} - 0.7 V - V_{FVLED}}{I_{LED}}$$

$V_{FVLED}$  represents LED forward voltage drop (typ. 1.9 – 2.3 V) while  $I_{LED}$  represents LED current (2-5 mA).

## Pre-charge Connection:

Battery pack MAIN contactor is driven by ABMS internal MAIN relay. In case of system with high input capacity ( $> 2,000 \mu\text{F}$ ) a pre-charge system should be used to avoid high in-rush current spikes when the MAIN contactor is turned on. High currents like this degrade the contactor, cells and input capacitors in the electronic devices. Fig. 10 shows two-contactor connection with the pre-charge unit for redundancy. System voltage should be measured after the pre-charge without the connected contactor. System voltage should rise to  $> 70\%$  of the battery pack voltage. Otherwise longer pre-charge time should be used to ensure normal in-rush current. In case of split bus for charging and discharging 2 pre-charge unit should be considered.

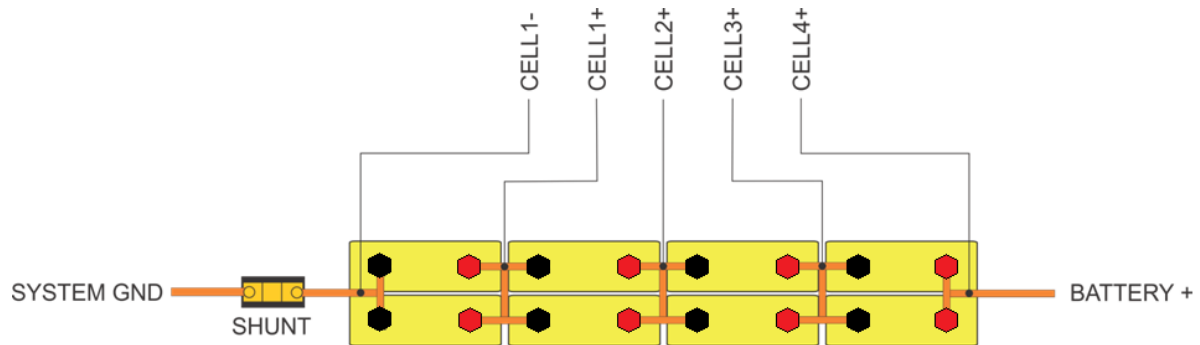
Pre-charge module can work with normal or bi-stable contactor. Before connecting it to the system, please read the Pre-charge module manual and set the proper DIP switch positions inside the module.



**Figure 11:** Contactor – Pre-charge module connection schematics with battery voltage contactor drive.

## Parallel Cells Connection:

Capacity can be increased by connecting multiple cells in parallel and then connect these sub-packs in series. Fig. 9 shows 2P4S connection with 2 cells in parallel and 4 pack like this in series. **For proper current distribution 2 connection bars should be used between each 2P to 2P sub-pack.**



**Figure 12:** 2P4S battery pack connection.

## System Error Indication:

System errors are indicated with **red** error LED by the number of ON blinks, followed by a longer OFF state. Each and every error number trigger algorithm has a normal delay time of 3 measuring cycles with sensed/measured error – 3 x 1.25 s before the error is triggered.

Errors 2 and 10 are set to trigger at the first measured error when the BMS is turned ON. If the two errors are not present normal delay timer is set.

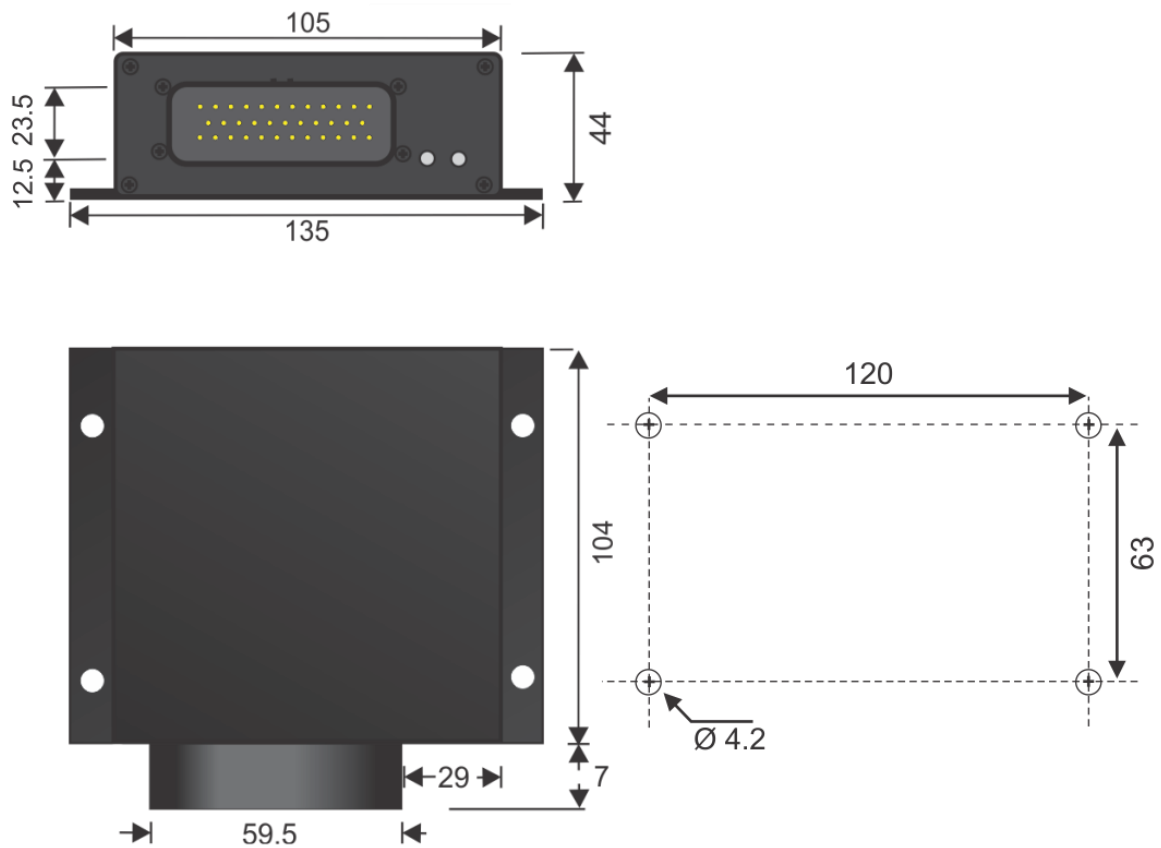
**Table 13:** BMS error states.

| Number of ON blinks | ERROR                                                                                                                                                               | BMS                                                                                                                                                                                                                                                                                                       | OWNER                                                                                                                                                                    |
|---------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1                   | Single or multiple cell voltage is too high (cell over voltage switch-off per cell CMAX - cell over-voltage switch-off hysteresis per cell MAXH ).                  | BMS will try to balance down the problematic cell/cells to safe voltage level (2.5 s error hysteresis + single cell voltage hysteresis is applied). Charging is disabled, discharging is enabled. MAIN relay is disconnected. Relay 1 and optocoupler 2 are enabled.                                      | <ul style="list-style-type: none"> <li>Wait until the BMS does its job.</li> </ul>                                                                                       |
| 2                   | Single or multiple cell voltage is too low (cell under voltage protection switch-off per cell CMIN + under voltage protection switch-off hysteresis per cell MINH). | BMS will try to charge the battery (2.5 s error hysteresis + single cell voltage hysteresis is applied). SOC is reset to 1 % if the discharging current is less than 0.05 C or positive. Charging is enabled, discharging is disabled. MAIN relay is disconnected. Relay 1 and optocoupler 2 are enabled. | <ul style="list-style-type: none"> <li>Plug in the charging sources. Lower the minimum cell voltage setting CMIN for enabling the MAIN contactor.</li> </ul>             |
| 3                   | Cell voltages differs more than set (cells max difference RAZL – 20 mV hysteresis)                                                                                  | BMS will try to balance the cells if balancing is enabled (20 mV voltage difference hysteresis). Charging is enabled, discharging is enabled. MAIN relay is connected. Relay 1 and optocoupler 2 are enabled.                                                                                             | <ul style="list-style-type: none"> <li>Wait until the BMS does its job. If the BMS is not able to balance the difference in a few hours, contact the service.</li> </ul> |
| 4                   | Cell temperature is too high (cell over temperature switch-off TMAX + cell over temperature switch-off hysteresis → 2°C).                                           | Cells temperature or cell inter-connecting cable temperature in the battery pack is/are too high. (2.5 s error hysteresis 2°C hysteresis). Charging is disabled, discharging is disabled. MAIN relay is disconnected. Relay 1 and optocoupler 2 are disabled.                                             | <ul style="list-style-type: none"> <li>Wait until the pack cools down.</li> </ul>                                                                                        |

|    |                                                                                                                                           |                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                 |
|----|-------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 5  | BMS temperature is too high –internal error (BMS over temperature switch-off TBAL - BMS over-temperature switch-off hysteresis BMTH).     | Due to extensive cell balancing/hardware error the BMS temperature rose over the upper limit (2.5 s error hysteresis + 5 °C temperature hysteresis). Charging is disabled, discharging is disabled. MAIN relay is disconnected. Relay 1 and optocoupler 2 are disabled.                                                   | <ul style="list-style-type: none"> <li>Wait until the BMS cools down.</li> </ul>                                                                                                                                |
| 6  | Number of cells, address is not set properly.                                                                                             | Charging is disabled, discharging is disabled. MAIN relay is disconnected. Relay 1 and optocoupler 2 are disabled.                                                                                                                                                                                                        | <ul style="list-style-type: none"> <li>Set proper BMS address</li> </ul>                                                                                                                                        |
| 7  | The temperature is too low for charging (under-temperature charging disable TMIN + under temperature charging disable hysteresis of 2°C). | If cells are charged at temperatures lower than operating temperature range, cells are aging much faster than they normally would, so charging is disabled (2 °C temperature hysteresis). Charging is disabled, discharging is enabled. MAIN relay is connected. Relay 1 and optocoupler 2 are enabled.                   | <ul style="list-style-type: none"> <li>Wait until the battery's temperature rises to usable range.</li> </ul>                                                                                                   |
| 8  | Temperature sensor error.                                                                                                                 | Temperature sensor is un-plugged or not working properly (2.5 s error hysteresis). Charging is disabled, discharging is disabled. MAIN relay is disconnected. Relay 1 and optocoupler 2 are disabled.                                                                                                                     | <ul style="list-style-type: none"> <li>Turn-off BMS unit and try to re-plug the temp. sensor. If the BMS still signals error 8, contact the service. The temperature sensors</li> </ul>                         |
| 9  | Communication error.                                                                                                                      | RS-485 Master-Slave communication only.                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                                 |
| 10 | Cell in short circuit or BMS measurement/balancing error (Max cell voltage > 4.5 V or Min cell voltage < 0.8 V).                          | Single or multiple cell voltage is close to zero or out of range, indicating a blown fuse, short circuit or measuring/balancing failure (15 s error hysteresis + 10 mV voltage difference hysteresis). Charging is disabled, discharging is disabled. MAIN relay is disconnected. Relay 1 and optocoupler 2 are disabled. | <ul style="list-style-type: none"> <li>Turn-off the BMS and check the cells connection to the BMS and fuses. Restart the BMS.</li> <li>If the same error starts to signal again contact the service.</li> </ul> |
| 11 | MAIN relay is in short circuit.                                                                                                           | If the MAIN relay should be opened and current is not zero or positive, the BMS signals error 11. Charging is disabled, discharging is disabled. MAIN relay is disconnected. Relay 1 and optocoupler 2 are disabled.                                                                                                      | <ul style="list-style-type: none"> <li>Restart the BMS unit. If the same error starts to signal again contact the service.</li> </ul>                                                                           |

|    |                                                                                             |                                                                                                                                                                                                                                                             |                                                                                                                                                                                         |
|----|---------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 12 | Current measurement disabled or charging/discharging current $> 2 \times$ shunt max current | ABMS is not able to measure current or current is too high for charging or discharging.<br>MAIN relay is disconnected. Relay 1 and optocoupler 2 are disabled.<br>Only BMS reset enables error reset.                                                       | <ul style="list-style-type: none"> <li>Check the system settings/HW configuration. If the BMS still signals error 12, contact the service or change the BMS settings.</li> </ul>        |
| 13 | Wrong cell chemistry selected.                                                              | In some application the chemistry pre-set is compulsory. Charging is disabled, discharging is disabled.<br>Relay 1 and optocoupler 2 are disabled.                                                                                                          | <ul style="list-style-type: none"> <li>Use PC Control Software or REC WiFi module to set proper cell chemistry.</li> </ul>                                                              |
| 14 | EEPROM data corruption                                                                      | During start-up or shut-down EEPROM read/write was interrupted. The corrupted setting/settings was/were set to a default value. If the setting/settings was/were changed after the first installation it/they should be corrected. All outputs are enabled. | <ul style="list-style-type: none"> <li>Use PC Control Software or REC WiFi module to set proper settings.</li> </ul>                                                                    |
| 15 | ABMS CAN bus communication baud rate error                                                  | Set CAN baud rate is not correct.                                                                                                                                                                                                                           | <ul style="list-style-type: none"> <li>Use PC Control Software or REC WiFi module to set proper settings. 100k, 125k, 200k, 250k, 500k or 1M may be set by CANF instruction.</li> </ul> |
| 16 | ABMS internal communication failure                                                         | I2C or SPI communication failure. BMS signals error 16 and does not start normal procedure. Charging is disabled, discharging is disabled.<br>Relay 1 and optocoupler 2 are disabled.                                                                       | <ul style="list-style-type: none"> <li>Restart the BMS unit. If the same error starts to signal again contact the service.</li> </ul>                                                   |
| 17 | Charging/discharging current $> 1.2 \times$ current charging/discharging max limit          | Battery current is out over the set limit. Maximum allowed charging/discharging current sent to GX unit is reduced. Internal relay is connected. Charge optocoupler is enabled.                                                                             | <ul style="list-style-type: none"> <li>Wait until the BMS reduces the battery current.</li> </ul>                                                                                       |

### BMS Unit Dimensions:



**Figure 13:** BMS dimensions.

M4 bolts are preferred to use for mounting. BMS unit can be also supplied without the enclosure, if an application is weight or space limited. The dimensions of the BMS (including connector) without the enclosure are 109 mm x 100 mm x 38 mm. The PCB has four 3.2 mm mounting holes.